

### Use of Alkoxylated Polyol Derivatives for Treating Textiles

This invention relates to salts of alkoxylated S-containing polyols, to water-based preparations containing such salts and to the use of the salts or the water-based preparations in washing, cleaning or aftertreatment compositions for textiles and, more particularly, for treating textiles  
5 containing wool or cotton.

The effect known as pilling often occurs in the washing of textiles, more particularly textiles containing natural fibers, such as wool and cotton. It is known from the prior art that this effect can be avoided or reduced by the use of certain Bunte salts. Bunte salts are a group of sulfur compounds  
10 with the general formula  $R-S-SO_2-OM$  (thiosulfuric acid S esters), where R is an organic, generally aliphatic radical and M is a monovalent metal cation. Bunte salts as such have been known for some time and are used for various applications. **GB 1,423,341** and **GB 1,423,342** describe Bunte salts and alkoxylated derivatives thereof for the treatment of hair, for  
15 coloring fibers and for the finishing and treatment of textiles. It is clear from GB 1,423,341 that the Bunte salts described therein are also suitable for use in wool treatment preparations.

Now, the present invention is based on the surprising observation that selected alkoxylated and cationically or anionically derivatized polyols  
20 with, preferably, relatively high molecular weights have special properties in the treatment of fibers and textiles, particularly those of wool, and especially during the washing of wool. Derivatives with, preferably, sulfur-containing functionalities have been found to show particularly good properties.

25 In a first embodiment, therefore, the present invention relates to

compounds corresponding to general formula (I):



- 5 in which R is an at least monofunctional, saturated or unsaturated, branched or unbranched alkyl group containing at least 2 and at most 36 carbon atoms, m is an integer of 1 to 16 and n is a number of 1 to 500, with the proviso that the product of n and m has a value of at least 1 and the substituents R' independently of one another represent a hydrogen atom or
- 10 a group OC-CH<sub>2</sub>-S-SO<sub>3</sub>M, SO<sub>3</sub>M or SO<sub>4</sub>M, the compounds having to contain at least one substituent R which is not a hydrogen atom, and the AO's independently of one another represent a group C<sub>2</sub>H<sub>4</sub>O-, C<sub>3</sub>H<sub>6</sub>O- or C<sub>4</sub>H<sub>8</sub>O- and M is a cation with at least one charge. However, preferred compounds of formula (I) are those in which the groups (AO) are present in
- 15 quantities of, in all, 10 to 100, more particularly 30 to 80 and preferably 40 to 60.

S-containing alkoxylated derivatives of glycerol corresponding to general formula (II):



- 25 in which the substituents R'' independently of one another represent a hydrogen atom or a group OC-CH<sub>2</sub>-S-SO<sub>3</sub>M or SO<sub>3</sub>M, at least one substituent R'' which is not a hydrogen atom having to be present in the compounds, the AO's independently of one another represent a group
- 30 C<sub>2</sub>H<sub>4</sub>O-, C<sub>3</sub>H<sub>6</sub>O- or C<sub>4</sub>H<sub>8</sub>O- and the indices x, y and z independently of one another stand for 0 or for even or uneven numbers which, together, should have a value of at least 1 and at most 500, and the M's represent a cation

with at least one charge, with the further proviso that, where x, y or z is 0, the particular substituent R" is a hydrogen atom. Compounds of formulae (I) and (II) where R" is a group  $\text{OC-CH}_2\text{-S-SO}_3\text{M}$  are preferred. Such compounds are Bunte salts. Compounds of formula (II), in which x, y and z together have a value of 10 to 100, more particularly 30 to 80 and preferably 40 to 60, are preferred.

The compounds of general formula (I) above are preferably prepared by reacting the alkoxylated polyol, preferably a glycerol, with chloroacetic acid in a first step. It has proved to be of advantage to carry out the esterification at elevated temperatures, preferably in the range from 140°C to 200°C, and under reduced pressure, more particularly 20 to 40 mbar. Under these reaction conditions, the water released during the esterification is distilled off. The reaction mixture is then left to cool and sodium thiosulfate is added to the chloroacetic acid ester. A lower organic alcohol, such as isopropanol or ethanol, is added as solvent. The subsequent reaction takes place in the boiling range of the solvent. The solvent is then distilled off and the crude product obtained is mixed with water to give the end product. If the compounds of formula (I) are sulfated, i.e. if R' or R" is a group  $\text{SO}_3\text{M}$ , any of the sulfation processes known to the expert may be used for the synthesis.

The compounds corresponding to general formula (I) contain alkoxide groups (AO) which, independently of one another, may be selected from the groups  $\text{C}_2\text{H}_4\text{O-}$ ,  $\text{C}_3\text{H}_6\text{O-}$  and/or  $\text{C}_4\text{H}_8\text{O-}$ . The invention also encompasses compounds in which the individual hydroxyl groups of the glycerol have been reacted with ethylene oxide, propylene oxide and/or butylene oxide and isomers thereof or with mixtures of ethylene oxide, propylene oxide and/or butylene oxide. Alkoxylated polyols and preferably glycerols of which the OH groups have been completely alkoxylated are preferably used for the synthesis of the compounds according to the invention. Compounds of formula (I) containing only ethylene oxide groups

or only propylene oxide groups are particularly preferred. Compounds of formula (I) or (II) which are only propoxylated are particularly preferred for the purposes of the present invention.

The cations M are preferably selected from the group consisting of sodium and potassium, sodium being particularly preferred. However, other cations, for example ammonium salts and  $\text{NH}_4^+$ , may also be used.

Besides the anionically modified compounds of formula (I), cationic modifications are also suitable in principle. In such cases, quaternized N atoms, for example, are integrated into the molecules.

In formula (I), the index m stands for the number of derivatized OH groups of the particular polyol, compounds of formula (I) in which the index m is a number of 1 to 10, preferably 1 to 5 and more particularly 1 to 3 preferably being selected. The product of the indices n and m together is advantageously at least 50. The maximum value for the product of n and m is about 500. The molecular weight ( $M_R$ ) of the compounds of formula (I) is preferably 500 or more and, more preferably, 1,000 or more.

If the substituent R in formula (I) is based on glycerol, i.e. if 3 carbon atoms and 3 hydroxyl groups are present, compounds of formula (I) in which the index m is 3 and the index n is a number of 15 to 50, the total number of groups (AO) preferably having to be at least 50, are preferred. In this case, too, compounds which are only propoxylated are preferred.

Besides the derivatives based on glycerol, derivatives of other polyols containing at least 2 hydroxyl groups and 2 carbon atoms may be used. In that case, polyols, such as glycols, more particularly polyethylene glycols, triethanol propane or ethane, trimethanol propane or ethane, neopentyl glycol, pentaerythritol, or sugars, such as glucose or sorbitol or oligomers or polymers thereof, but also mono-, di- or triethanolamines or polymers thereof, which are functionalized as described above, are preferably used.

The present invention also relates to water-based preparations

which contain the compounds of formula (I) or preferably formula (II) in quantities of 0.1 to 90% by weight, preferably up to 60% by weight, based on the total weight of the preparation. These water-based preparations advantageously have a pH value at 21°C of 4 to 10.5, preferably 5 to 9 and  
5 more particularly 6 to 8. In one most particularly preferred embodiment, the pH value is in the range from 8.0 to 8.5.

These preparations contain the compounds corresponding to formula (I) in quantities of 0.1 to 90, preferably 10 to 50, more preferably 25 to 45 and most preferably 35 to 45% by weight. Besides water and the  
10 compounds corresponding to formula (I), the preparations according to the invention preferably – but optionally – contain acids or bases for pH adjustment and other known auxiliaries and additives, more especially for detergents and cleaning compositions.

In addition, water-based preparations which, besides the  
15 compounds of formula (I), also contain surfactants, preferably nonionic surfactants, for example fatty alcohol ethoxylates and derivatives thereof, may also be formulated in accordance with the invention.

The compounds of formula (I) are suitable for the permanent or temporary treatment of textiles of all kinds, i.e. both synthetic and natural  
20 fibers or blended fabrics of all kinds. The compounds of formula (I) or (II) are preferably used in particular for washing keratin-containing textile fibers or textiles containing such fibers and for the treatment of cotton or textiles containing cotton. However, they are preferably used for the treatment of wool or wool blends. Besides textiles consisting solely of wool, textiles  
25 containing wool in combination with other typical and suitable fibers, for example of polyamide or polyester fibers, may of course also be used.

The treatment of preferably wool fibers or textiles containing wool fibers with the compounds corresponding to formula (I) surprisingly leads to an improvement in pilling behavior. Pilling on the surface of the fibers can  
30 be effectively prevented by the use of the compounds of formula (I). In

addition, the treatment of the textiles with the compounds or preparations according to the invention leads to a reduction in the number of pills present. Smoothing of the fibers is observed and the textiles appear smoother to the eye.

5           Accordingly, the present invention also relates to the use of the water-based preparations described above for the treatment of keratin-containing fibers and in particular for the treatment of wool fibers or textiles consisting partly or entirely of wool or for the treatment of cotton.

10           The compounds of formula (I) and preferably formula (II) are generally suitable for use in known detergents and cleaning compositions. The compounds of formula (I) or (II) in the form of their water-based preparations are used with particular advantage in conjunction with detergents known per se for the washing and care of woollens. This may  
15           be done simultaneously or at separate times; for example, the woollens to be washed may first be treated with the softeners and the preparations according to the invention subsequently added in a separate step. However, the water-based preparations according to the present invention are preferably used together with softeners for the aftertreatment of laundry. Such softeners, also known as conditioners, are familiar to the  
20           expert and are generally water-based formulations which contain mixtures of anionic and nonionic surfactants, optionally in combination with quaternary ammonium compounds and, in particular, quaternary ammonium compounds containing one or more ester functions in the molecule. The addition of compounds corresponding to formula (I) or the  
25           water-based preparations described above to such detergents or conditioners leads to a distinct improvement in the care effect on wool and, in particular, to a distinct limitation and reduction of pilling.

## Examples

### Example 1

Tests were carried out to evaluate shrinkage and pilling behavior after washing with a commercial wool detergent containing additions of 1%,  
5 5% and 10% of a water-based preparation according to the invention and drying in air and in a tumble dryer. The water-based preparation contained 42% by weight of a propoxylated compound of formula (II) with  $x + y + z = 50$ . The pH value of the water-based preparation at 21°C was 8.0. The shrinkage of the washed woollen samples was 4% in every case. In the  
10 pilling test, no major differences were observed between the air-dried and the tumble-dried samples.

### Washing of woollens in a Miele washing machine

Program: wool, 40°C, water plus  
15 Load: 1 kg  
Spin cycle: 400 rpm.

Drying: 1. air  
2. tumble dryer, program: colors  
20

Dosage:

0-sample	90.0 g Perwoll liquid (comparison)
1-sample	89.1 g Perwoll liquid + 0.9 g of the preparation according to the invention
2-sample	85.5 g Perwoll liquid + 4.5 g of the preparation according to the invention
25 3-sample	81.0 g Perwoll liquid + 9.0 g of the preparation according to the invention

### Evaluation

30 By human eye – the higher the value, the weaker the pilling effect.

Pilling evaluation: drying in air

Sample	125 rpm	500 rpm	1000 rpm	2000 rpm	5000 rpm
0	4	3-4	3	2-3	2
1	4	3-4	2-3	2	1-2
2	4-5	4	3-4	3	2-3
3	5	5	4-5	4	3-4

Pilling evaluation: tumble drying

Sample	125 rpm	500 rpm	1000 rpm	2000 rpm	5000 rpm
0	4	3-4	3	2	2
1	4	3-4	3	2	1-2
2	4-5	4	3-4	3	2-3
3	5	5	4-5	4	3-4

Example 2

- The shrinkage behavior after 1, 10 and 20 washes and pilling behavior after 20 washes of machine-washable pullovers (pure new wool) were determined using a) a wool detergent and b) the wool detergent with an addition of 10% by weight of the same water-based preparation as in
- 5 Example 1. The shrinkage of the pullover washed with Perwoll was minimal. The pullover washed with Perwoll plus the preparation according to the invention showed no shrinkage. In the pilling test, there were clear differences up to 500 rpm. It was noticeable that the stitch pattern was clearer and more compact after 20 washes with the detergent plus the
- 10 preparation according to the invention.



Washing of woollens in the Miele washing machine

Program: wool, 40°C, water plus

Load: 1 kg

Spin cycle: 400 rpm.

Drying: 1. air

Dosage: 0-sample 90.0 g Perwoll liquid (comparison)

1-sample 81.0 g Perwoll liquid + 9 g of the preparation  
according to the invention

Shrinkage evaluation: drying in air

Sample	Starting value	1st Wash	10th Wash	20th Wash
Washed with Perwoll	25 x 25 cm 100%	24.6 x 24.5 cm 1.6% 2%	24.5 x 24.4 cm 2% 2.4%	24.5 x 24.4 cm 2% 2.4%
Plus preparation according to the invention	25 x 25 cm 100%	25 x 25 cm 100%	25 x 25 cm 100%	25 x 25 cm 100%

Pilling evaluation: drying in air

Sample	125 rpm	500 rpm	1000 rpm	2000 rpm	5000 rpm
Washed with Perwoll	4-5	3	2-3	2	1
+ 10% of the preparation according to the invention	5	4	3	2-3	1-2

Example 3

Tests were carried out to evaluate shrinkage and pilling behavior after washing with a wool detergent (Perwoll, C1), with glycerol + 50PO

- (C2), with glycerol + 50PO quaternized with 3-chloro-2-hydroxypropyl dimethyl dodecyl ammonium chloride (C3) and the same preparation according to the invention as in Example 1 (I) and drying in air and in a tumble dryer. The shrinkage of the washed woollen samples was 4% in every case. In the pilling test, there were noticeable differences between the normal wool detergent and the individual substances of the air-dried and tumble-dried samples.

#### Washing of woollens in a Miele washing machine

Program: wool, 40°C, water plus

Load: 1 kg

Spin cycle: 400 rpm.

Drying: a. air

b. tumble dryer, program: colors

Dosage: 1-sample 90 g C1

2-sample 9 g C2

3-sample 9 g C3

4-sample 9 g I

#### Pilling evaluation: drying in air

Washed sample	125 rpm	500 rpm	1000 rpm	2000 rpm	5000 rpm
Water only	4	5	2-3	1-2	1
C1	4	3-4	3	2-3	2
C2	4-5	4	3-4	1-2	1
C3	4-5	4	3-4	1-2	1
I	5	4	3-4	2-3	2

Pilling evaluation: tumble drying

Washed sample	125 rpm	500 rpm	1000 rpm	2000 rpm	5000 rpm
Water only	4	3	2	1	1
C1	4	3-4	3	2	1-2
C2	4-5	4	3	1	1
C3	4-5	4	3	2	1-2
I	5	4	3-4	2-3	1-2

Example 4

An old, well-worn and heavily pilled wool pullover was subjected to a washing test using a commercially obtainable wool detergent (Perwoll, a Henkel product) together with the same water-based preparation as in Example 1.

The pullover was washed in a Miele washing machine (program: wool, 40°C, water plus). The machine load was 1 kg. The speed of the spin cycle was 400 rpm. The dosage was 90 g of Perwoll liquid plus 9 g of the water-based preparation according to the invention. After washing, the pullover was dried in air. Evaluation of the washed pullover revealed distinct differences. Even the old, well-worn pullover showed a clearer stitch pattern. The heavy pilling effect was no longer in evidence. The results are photographically reproduced in Fig. 1.